



Send to CNC:

- Plug in USB stick
- Red light on floppy begins to flash
- Press “**RES**” (reset button)
- Red light on floppy will stop flashing
- Press “**DATA IN/OUT**” softkey
- Press “**FLOPPY**” softkey
- Press “**DIR. SELECT**” softkey
- Select the folder your programs are stored in and press **Input**
- Press “**CONTENTS FD**” softkey
- Press “**START**” softkey
- Press “**LOAD NC <- FD**” softkey
- Press “**START**” softkey
- Program(s) will now be loaded into the main memory

Receive from CNC:

- Plug in USB stick
- Red light on floppy begins to flash
- Press “**RES**” (reset button)
- Red light on floppy will stop flashing
- Press “**DATA IN/OUT**” softkey
- Press “**FLOPPY**” softkey
- Press “**DIR. SELECT**” softkey
- Select the folder you want to save files to, then press **Input**
- Press “**CONTENTS FD**” softkey
- Press “**START**” softkey
- Press “**SAVE NC -> FD**” softkey
- Press “**PROGRAM FILE**” softkey
- Type in the program(s) you wish to save and press **Input** (each time if more than 1 program)
- Press “**START**” softkey
- Program(s) will now be saved onto the USB stick

Formatting the USB stick (if needed):

- Plug in USB stick
- Red light on floppy begins to flash
- Press “**RES**” (reset button)
- Red light on floppy will stop flashing
- Press “**DATA IN/OUT**” softkey
- Press “**FLOPPY**”
- Press “**FD FORMAT**”
- Enter **-9999** then press **Input**
- Press “**START**” softkey
- USB will now be formatted