Requirements for USB drive

- Drive must store 2gb or less of data
- Drive must be formatted as "FAT16," sometimes simply called "FAT" by Windows
    - FAT32 will not work in a floppy emulator

Operating Procedure

1. Insert your USB stick into the front panel of the floppy emulator
2. Go to the program list on the Haas by pressing the "**LIST PROG**" button
3. Press **F4** to retrieve the list of files in the USB drive
4. Select the new program (**O08999**) and press "**EDIT**" to view the contents of the USB drive
5. Press the "**LIST PROG**" button again to return to the list of programs
6. To download a file from the USB drive, type in the **Windows file name** (appears in the O08999 file), then press **F3** to retrieve the file
    a. The machine will give you an error message if the file is not found on the USB drive; check the **file name** for mistakes
7. To upload a file to the USB drive, type in the **O number**, with the **O** included, then press **F2** to write the file to the drive
    a. Again, if the file is not found, the Haas will display an error
8. If you are going to remove the USB drive, **make sure** to first press the "**RES**" button, to write the cached data to the drive.