1. Be certain to install drivers **before** plugging the device into the PC. Navigate to our website at **http://www.shopfloorautomations.com/** and select "**RS232 Drivers**" under "**Downloads**," then download the .zip file listed under "**Moxa**" for the "**UPort 1110**."

2. Extract the contents of the .zip file by right-clicking and selecting the appropriate extraction selection (depending on your zip compression software).

3. Open the folder that the file has been extracted to, and run the executable found inside.

4. Click on "**Next**" to begin, then click "**Next**" to install the driver in the indicated folder, leaving the install location at the default. Click "**Next**" a third time to place the application in the default Start Menu folder. Click on "**Install**" to proceed with the installation of drivers.

5. Depending on your version of Windows, the next window will caution you that this software has not passed Windows logo testing. This is a standard warning, please click "**Continue Anyway**" to proceed. Then click "**Finish**" to complete the Driver Installation.

6. Plug the adapter into any USB port on your PC. Windows will auto-detect the UPort adapter and show "**Found New Hardware**" in the System Tray.

7. The "Found New Hardware Wizard" will appear on some versions of Windows. Select "**No**" and click "**Next**."

8. Select "**Install Software Automatically (Recommended)**" and then click "**Next**" to proceed.

9. Depending on your version of Windows, the next window will caution you that this software has not passed Windows logo testing. This is a standard warning, please click "**Continue Anyway**" to proceed. Then click "**Finish**" to complete the Driver Installation.

10. You will be prompted as to whether you want to restart; click "**No**."

11. Repeat Steps 7 and 8 until the COM Port is installed.

12. Go to the Start Menu and open the "**Uport 1110 Series Configuration Utility**"

13. Click "**Yes**" if you are prompted to allow the program to make changes to your computer

14. Check the box to enable "**Enable Fixed-base COM Mode**" and select the **COM port number** you wish to use
    a. **COM5** is recommended for your first port

15. **Restart** the computer you're working on, and now the driver installation is complete.