

NEWS RELEASE



FOR IMMEDIATE RELEASE

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PREDATOR SOFTWARE RELEASES CNC EDITOR V6.1

PORTLAND, OR – September 21, 2004 – Since 1994, Predator Software Inc. has been developing CNC Editing and DNC Communication Software for the Machine Tool Industry. The new CNC Editor uses Microsoft Office® compatible menus, right mouse menus, mouse wheel support, HTML online help, and shortcut keys, which makes Predator CNC Editor easy to learn and use under Windows 98 and NT/2000/XP.

Major changes to the CNC Editor now include colored text for G and M codes, sequence numbers, comments, block skipped lines, feed rates, z axis moves and numerous other CNC programming elements. Every major CNC element can be configured to be any color. These settings are stored per CNC template. Colored text can also be disabled.

File compare, 3D solid model back plotting and DNC makes Predator CNC Editor unique. The integrated file compare allows two files to be compared side by side and edits / changes to be made within the same window. The number of editing features while comparing files has been improved from a limited set to support all possible editing commands. In addition, a new command creates a report of the differences. The file compare report can be customized with a custom logo. Furthermore, while in compare mode, all G and M codes, X axis, Y axis, Z axis and other appropriate CNC code will be highlighted when finding the differences. An all-new 3D verification and tool animation based on Predator Virtual CNC technology has been added. Support includes 2-5 axis mills, lathes, waterjets, lasers and routers. The 3D verification supports 3D rotation, zoom in, zoom out, pan, fit standard views, copy to clipboard and numerous other features. Single channel RS-232 communication works in the background even while other software applications are running making drip-feeding very reliable. It also supports an unlimited number of different CNC machines and the ability to replace or remove ASCII characters upon sending/receiving to the CNC.

A full 30-day trial is available from Shop Floor Automations, Inc. web site: www.shopfloorautomations.com

About Shop Floor Automations Inc.

Shop Floor Automations Inc. is the largest independent supplier of Predator Software products in the world. Serving as the Western United States Service Center for Predator Software, SFA provides sales, service, and support for all Predator products. Based in La Mesa, California, with offices and partners in Los Angeles, California and Phoenix, Arizona. SFA has remained Predator's top reseller for five years running.

About Predator Software Inc.

Predator Software Inc. develops turnkey DNC Communications and Shop Floor Control Applications, and CNC Verification Software. The company also provides a line of products that together make up the Predator MES (manufacturing execution system) suite, which includes manufacturing data collection, electronic work instructions, and tool and gage management. Predator Software is based in Portland, Oregon, USA.

For more information: www.shopfloorautomations.com, email: info@shopfloorautomations.com,
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